

# Technology #1

## Fermentation of used cooking oils (UCOs)

### Description

Waste cooking oil is a rich carbon source for bacteria, which is utilized in their metabolism to synthesize the fully biodegradable, non-toxic and biocompatible P3HB (a Polyhydroxyalkanoate - PHA). It has applications in cosmetics, biomedicine, packaging, agriculture and in 3D printing.

Bacteria are able to produce up to 0,70 kg of PHA out of 1 kg of UCO.

One of the advantages of implementing a technology for UCOs valorization is that it is not required to start the selective collection of the oil from scratch.

### Innovation keys for the environment

- Production of a high-added-value product (much higher than biofuels) in a growing market sector.<sup>(1)</sup>
- Reduction of the use of fossil-based polymers and virgin plastics
- Contributing to increasing the use of used cooking oil, which is harmful to the environment when disposed of inappropriately.

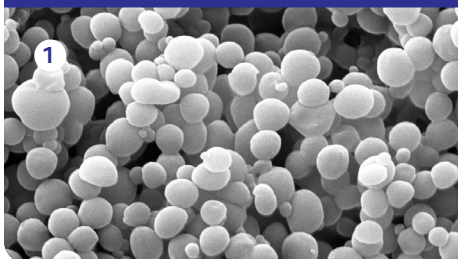
### Biowaste feedstocks

Used cooking oil and other oily industrial waste streams (i.e., sludge palm oil)

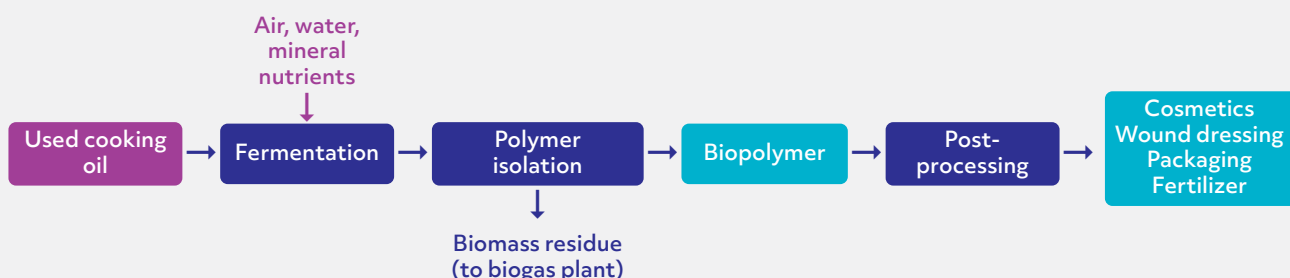


### Bioproducts

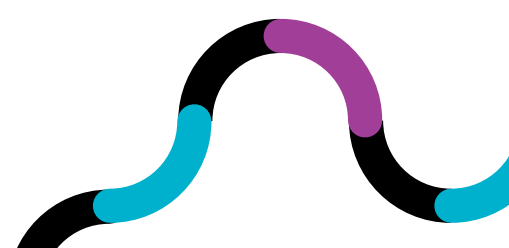
Bioproduct(s)	Market sector	Market price
PH3B <b>1</b>	Cosmetics <b>2</b>	35 000 Eur/t
	Biomedicine	50 000 Eur/t - 100 000 Eur/t
	Bioplastic	4 780 Eur/t



### Process flowchart

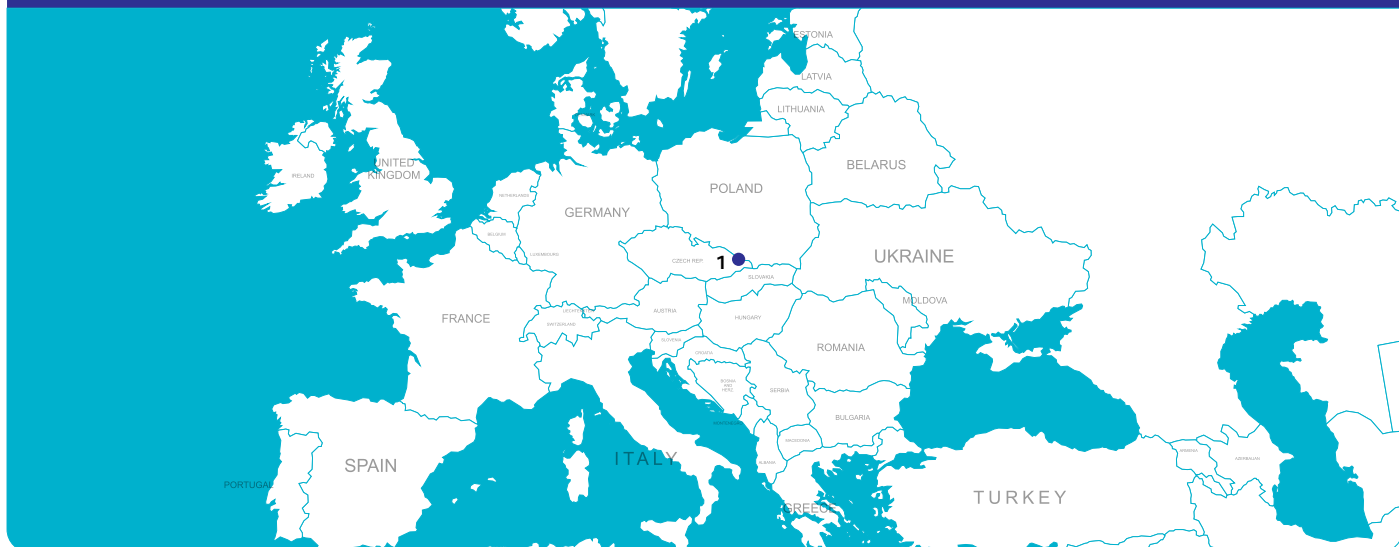


Legend: Biowaste feedstock Process input Process step Bioproduct



## Existing production plants

	Production plant location	Feedstock	Bioproduct	TRL	Production capacity (ton/year bioproducts)	CAPEX	OPEX
1	Commercial plant in Ostrava, Czech Rep.	UCOs	PH3B	9	(45000 L/y producing 35 t PHA/y, expected to increase to 227500 L/y producing 175 t PHA/y.)]	CAPEX > 1M€ (7,3 mil Euro for prod. capacity 175 t PHA/y)	11,2 Euro/kg for product. capacity 175 t PHA/y



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**WaysTup!**  
waystup.eu



**Biossuppack**  
biossuppack.eu



## Further information

(1) Nowadays, about 90 % of used cooking oils (UCOs) collected is destined to biodiesel production.

Pospisilova, A., Novackova, I., Prikryl, R. Isolation of poly(3-hydroxybutyrate) from bacterial biomass using soap made of waste cooking oil, (2021) *Bioresource Technology* [online]. 326 [cit. 2022-05-06]. ISSN 09608524. doi:10.1016/j.biortech.2021.124683 <https://www.sciencedirect.com/science/article/pii/S0960852421000213>

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